



## GMN

GMN Paul Müller Industrie GmbH & Co. KG manufactures high precision ball bearings, machine spindles, freewheel clutches and non-contact seals for a broad spectrum of applications at its Nuremberg, Germany plant.

A global GMN service network offers competent customer consultation and individualized solutions.

# CERTIFICATE CERTIFICATE COMM CERTIFICATE COMM COM

# **GMN** Quality management – tested and certified

GMN guarantees utmost quality for its products and services that is based on long-term reliability. Highly modern development and production methods ensure products that always represent state-of-the-art technology.

All GMN corporate divisions are certified to DIN ISO 9001:2008.



# GMN – Safeguarding the future

For GMN, progress means the best possible customer support combined with performance-oriented optimization of its technical products. This claim is realized at GMN under especially strict observance of national and international environmental standards with regard to efficient, responsible utilization of ecological resources.



english BALL BEARINGS SPINOLES SPINOL
Products | Service | Contact

Il bearings > Spindle ball bearings

Angular

Angular

Angular

bearings > bearings/Bearing units > \*49 911 5691-249 \*49 911 5691-587 vertrieb.kula@gmn.de Angular contact ball bearings o<sub>0</sub> = 15\*/25\*

\* Support of axial load in one direction only
\* High rigidity and loading capacity, radial and axial,
due to higher number of balls
\* Adjustment against a second bearing is necessary
\* Size range from 5 to 70 mm and 75 to 120 mm (BiOspi)
bore dismeter
\* Precision classes PA/P2 resp. ABEC7 and ABEC9
as well as N6 and UP according to GMM factory standard
\* Suitable for very high speeds

At our Ir

At our Internet site www.gmn.de we provide comprehensive product information that can be downloaded.

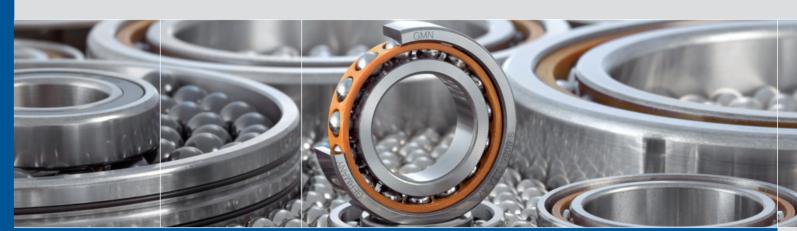
GMN Paul Müller Industrie GmbH & Co. KG Äußere Bayreuther Str. 230 · D-90411 Nürnberg Phone: +49 (o) 911.5691-0 · Fax: +49 (o) 911.5691-221 www.gmn.de

# Ball bearings:

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High precision ball bearings
Standard program
Special applications
Service

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# Standard program

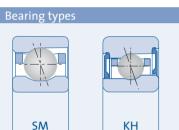


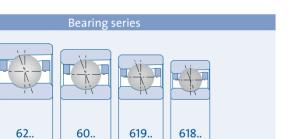




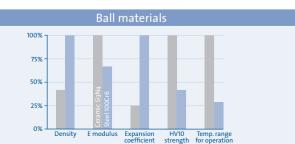












# Types of bearings

GMN produces spindle and deep groove ball bearings in the prestandard internationally.

The large product range of spindle bearings and wide variety

The KH spindle bearing series can be supplied as open version for

GMN high precision ball bearings are available with contact angle C, E or as special design with 18° contact angle.

cision classes P4/ABEC 7 to P2/ABEC 9 for applications with the highest demands. Their reliability, precision and quality set the

of bearing series and sizes, with bore sizes from 5 - 120 mm, always provides an optimum solution for customers with regard to loading, rigidity, speed and service life.

oil lubrication or as sealed version with for-life grease lubrication.



# Machine tool applications







# From idea to solution

Special bearings / Bearing systems

In addition to the main program, GMN also offers the possibility to find new solutions thanks to its engineering and flexible manufacturing areas. The products range from special bearings to ready-to-install bearing systems.

Technical benchmarks that are founded on detailed basic developments are set for various applications:

- Touchdown bearings
- Vacuum technology / Turbomolecular pumps
- Medical technology / X-ray
- Measurement / Navigation technology
- Bearing systems
- Machine tool applications



# Optimizations for special applications

Special solutions

Consultation

# "Globus" calculation software

the following topics (amongst others):

• Tribology, lubrication, lubricant selection

The correct bearing for a particular application can be selected quickly and easily using the Globus calculation software. It helps with frequency analyses and has its own extendable lubrication

On the basis of long experience in the practical application of

machine components, GMN provides comprehensive consultation

and services in the field of high precision ball bearings regarding

• Bearing selection, bearing calculation, service life calculation

# Bearing analysis

GMN offers comprehensive methods for bearing analysis such as the following (amongst others):

Noise test

**GMN** 

- Metrological analysis
- Microscopic analysis
- Lubricant analysis

Ball bearing calculation program

# **Training courses**

GMN provides qualified training courses in theory and practice for high precision ball bearings and their applications, both at customer locations and also at our premises.

The costumer-specific contents of the training courses are selected from the following topics:

- Basics: products, designs, ...
- Engineering: nomenclature, bearing selection, ...
- Assembly: control measurements, lubrication, ...
- Bearing analysis: methodology, analysis options at GMN, ...

# Cages

GMN high precision ball bearings are available with TA cages made of textile reinforced phenolic resin or as TXM cages made of PEEK (polyetheretherketone).

# Materials

GMN bearings with rings and balls made of ball bearing steel 100Cr6 (SAE 52100) are used in many applications. Hybrid bearings with rings made of 100Cr6 and balls made of silicon nitride Si<sub>3</sub>N<sub>4</sub> are often a technical and economic alternative for applications with high speeds and loads. All bearings can be supplied as hybrid version.

# **Technology**

GMN: proven success

The continuous development of key competences, committed employees, a focus on quality and the careful selection of suppliers are guarantees of delivery dependability and quality.

