

# Spindle ball bearing SM 6015 C TA P4+

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## Components

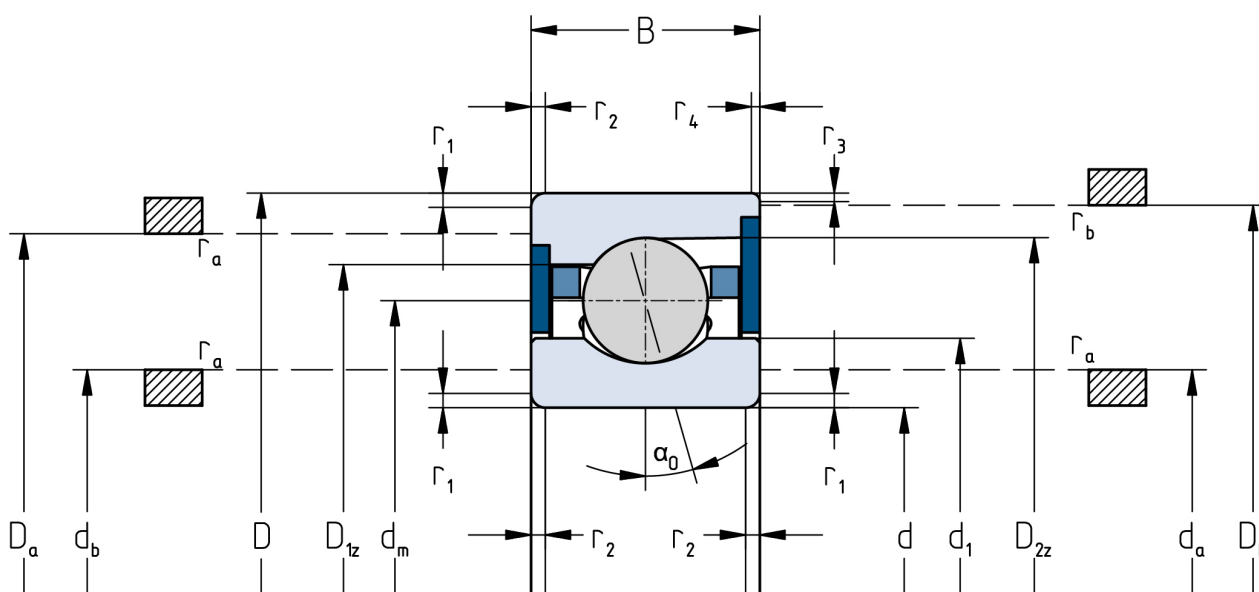
|                              |                  |
|------------------------------|------------------|
| Bearing designation:         | SM 6015 C TA     |
| Bearing design:              | SM               |
| Series / size:               | 6015             |
| Ball material:               | Steel 100Cr6     |
| Cage:                        | TA               |
| Seal:                        | 2RZ upon request |
| Precision:                   | P4+              |
| Main dimensions [d x D x B]: | 75 x 115 x 20 mm |

## Load data

|                       |                             |
|-----------------------|-----------------------------|
| Static load capacity  | $C_{0r}$ : 27000 N          |
| Dynamic load capacity | $C_r$ : 36000 N             |
| Fatigue load limit    | $C_U$ : 1394 N              |
| Speed limit           | $n_{grease}$ : 15750 1/min  |
| Speed limit           | $n_{oil}$ : 21000 1/min     |
| Light preload         | L: 180 N                    |
| Axial rigidity        | $C_{ax}$ : 81 N/ $\mu$ m    |
| Medium preload        | M: 550 N                    |
| Axial rigidity        | $C_{ax}$ : 125 N/ $\mu$ m   |
| Heavy preload         | S: 1100 N                   |
| Axial rigidity        | $C_{ax}$ : 166 N/ $\mu$ m   |
| Spring preload        | Ff: 1730 N (for $n_{max}$ ) |

## Geometrical Data

|                                          |                         |                                              |                           |
|------------------------------------------|-------------------------|----------------------------------------------|---------------------------|
| Bore diameter                            | d: 75 mm                | Oiling nozzle position                       | $d_T$ : 91.6 mm           |
| Outer diameter                           | D: 115 mm               | Pitch circle diameter                        | $d_m$ : 95 mm             |
| Width of single bearing                  | B: 20 mm                | Inner diameter of outer ring                 | $D_1$ : 102.2 mm          |
| Ball diameter                            | $D_w$ : 11.906 mm       | Undercut of associated component             | $r_{a \max}$ : 1 mm       |
| Number of balls                          | Z: 22                   | Undercut of associated component (open side) | $r_{b \max}$ : 0.6 mm     |
| Chamfer (min)                            | $r_{1,2 \min}$ : 1.1 mm | Abutment diameter inner ring                 | $d_{a,b \min}$ : 82.3 mm  |
| Chamfer (min), open side                 | $r_{3,4 \min}$ : 0.6 mm | Abutment diameter outer ring                 | $D_{a,b \max}$ : 108.9 mm |
| Outer diameter of inner ring             | $d_1$ : 87.8 mm         | Inner diameter of outer ring (open side)     | $D_2$ : 107.1 mm          |
| Outer diameter of inner ring (open side) | $d_2$ : -               | Bearing weight                               | m: 0.64 kg                |
|                                          |                         | Contact angle                                | Alpha 0: 17°              |



The given speed limits apply to individual bearings with spring preload. Correction factors must be considered for all properties which deviate from this.